

	Doc or ECO #:	ECO-72234-001	Date:	04/17/2020	Author:	SL
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	4/21/2020	Quality Approval:	aeg

P/N #:	72234	Effective Date:	April 21, 2020
Title:	Update to Elite 2.0 Controller		

1.0 Purpose / Summary

- The purpose of this ECO is to replace the obsolete Elite Controller with the new Elite 2.0 Controller

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
72234	Top Level Kit	☐	☐	☒	C
72236	Elite Accessory Kit	☒	☐	☐	A
72235	Elite Controller	☐	☐	☒	B
72237	Right Angle Cable	☒	☐	☐	A

3.0 Detail

- The following parts have been removed from the Kit as they are included with the Base Part Number 72234
 - 72236 - Xbox Elite case and accessories
 - 72237 - 2m Micro USB Cable Cord - A to Up Angle Micro B
- 72235 has been revised to use the Elite 2.0 Controller

The Elite 2.0 uses a USB-C cable, no right angle is available. The connector is more robust than the micro.

4.0 Disposition of Material

- Scrap any remaining 72236 & 72237 and send to the Barn
- No remaining stock of Elite 1 controller

5.0 Action Items

Action	Department	Acknowledgement Initials
Update BOMs	Engineering	SL
Update Epicor	Engineering	SL

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6.0 Modified / Referenced Documents:

Document	Current Revision
BOM-72234	C

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change